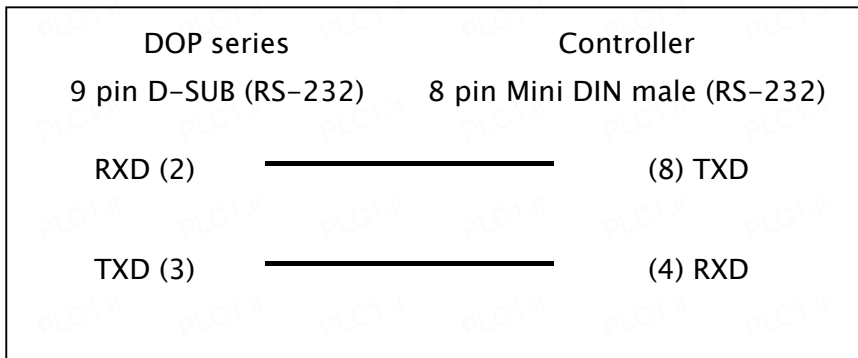# Jetter JC Series PLC

HMI Factory Setting:

Baud rate: 9600. 8. Even. (RS232)

Controller Station Number: 0 (no PLC station number in protocol, one on one connection)

Control Area / Status Area: WR0/WR10

Connection

a. RS-232 (DOP-A/AE/AS, DOP-B Series)

DOP series	Controller
9 pin D-SUB (RS-232)	8 pin Mini DIN male (RS-232)

RXD (2) ——————————— (8) TXD

TXD (3) ——————————— (4) RXD

Definition of PLC Read/Write Address

a. Registers

Type	Format Word No. (n)	Read/Write Range	Data Length	Note
16 Bits Register	WRn	WR0 – WR32767	16 Bits	
32 Bits Register	Rn	R0 – R32767	24 Bits	

b. Contacts

Type	Format Word No. (n) Bit No. (b)	Read/Write Range	Note
Input Relay	Inbb	I101 – I3216	
Output Relay	Onbb	O101 – O3216	
Flag Relay	Fb	F0 – F32767	